

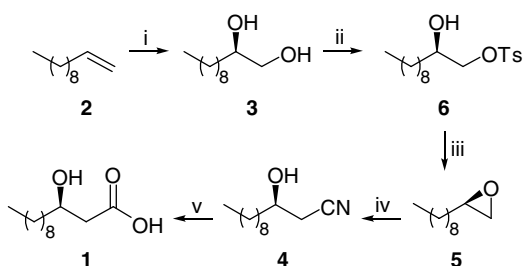
with the required (*R*)-stereochemistry. The enantiomeric excess (90%) was determined by ^1H NMR spectroscopy of the corresponding 1-methoxy derivative using the chiral shift reagent $\text{Eu}(\text{hfc})_3$ in comparison with a racemic mixture.⁷

Concerning the conversion of diol (*R*)-(-)-**3** into the cyanoalcohol (*R*)-(-)-**4**, we believed that it could be available through the regioselective opening of the chiral epoxide **5** that can be produced, as reported,⁸ by using a betaine-like intermediate. In fact, activated phosphorus reagents such as DTPP, TPP- $\text{CCl}_4\text{-K}_2\text{CO}_3$ and TPP-DEAD promote cyclodehydration of unsymmetrical chiral diols to afford epoxides with retention of stereochemistry at the chiral carbon. Drawing on our previous⁹ experience with a polystyryl diphenyl phosphine/iodine (PDP/ I_2) complex, we chose to achieve the required chiral epoxide **5** using TPP/ I_2 in the presence of potassium carbonate in anhydrous acetonitrile. However, under our conditions, the yield of **5** was less than 50%. When the reported⁸ reagent TPP- $\text{CCl}_4\text{-K}_2\text{CO}_3$ was employed, similar results were obtained. These findings prompted us to follow an alternative synthetic procedure for the preparation of **5** (Scheme 2).

Firstly the primary alcohol was regioselectively converted¹⁰ in high yield (95%) into the monotosyl¹¹ compound **6** by treatment with dibutyltin oxide (0.02 equiv), followed by the addition of *p*-toluenesulfonyl chloride (1.0 equiv) and triethylamine (1.1 equiv) in anhydrous dichloromethane. The treatment¹² of (*R*)-(-)-**6** in basic methanolic solution afforded¹³ (*R*)-(+)-1,2-epoxyundecane **5** in 91% yield, with complete retention of the C-2 configuration.

The regioselective ring opening using TBAF/TMSCN in anhydrous tetrahydrofuran at room temperature gave cyanoalcohol (*R*)-(-)-**4** in 89% yield.¹⁴ Finally, the synthesis was completed successfully by hydrolysis of intermediate **4**, which was carried out¹⁵ through the action of alkaline hydrogen peroxide in aqueous methanol to obtain (*R*)-3-hydroxy acid **1** in 81% yield with an enantiomeric excess of 88%.

Since the synthesis of the components of lipid A needed (*R*)-3-hydroxydodecanoic acid **1** with a high enantiomeric excess, we purified crude **1** thus obtained, using Tai's meth-



Scheme 2. Reagents and conditions: (i) AD-mix- β , methanesulfonamide, *t*-BuOH/ H_2O , rt, 16 h, 82%; (ii) dibutyltin oxide, *p*-TsCl, NEt_3 , CH_2Cl_2 anhydrous, rt, 50 min, 95%; (iii) NaOH, MeOH, 0 °C, 30 min, 91%; (iv) Me_3SiCN , TBAF, THF, 50 °C, 16 h, 89%; (v) a. NaOH/ H_2O_2 , MeOH, reflux, overnight, 81%; b. 2 M aq HCl, rt; c. (*c*- C_6H_{11}) $_2\text{NH}$, MeCN, MeOH, reflux, 30 min; d. 10% aq HCl, 0 °C, 10 min, 76%.

od,^{5a} which involves its conversion into the corresponding *N,N*-dicyclohexylammonium salt. The enantiomerically pure¹⁶ acid **1** (ee >99%) was obtained in 76% yield by three successive recrystallizations from acetonitrile and acid treatment of the salt.

3. Conclusion

Herein, we reported a practical, highly enantioselective synthesis of (*R*)-3-hydroxydodecanoic acid **1** with high overall yield (39%) from a commercial starting product, using a Sharpless AD reaction as source of chirality. The synthetic strategy described here can be extended to other β -hydroxy fatty acids and related analogues.

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- AD-mix- β (26.4 g) and MeSO_2NH_2 (1.8 g, 19.4 mmol) were added to a stirring solution of **2** (3.0 g, 19.4 mmol) in *t*-BuOH/ H_2O (220 mL, 1:1) at room temperature. After the starting product was completely consumed (TLC, 16 h), the mixture was quenched by the addition of 0.4 equiv of Na_2SO_3 , stirred for 1 h and then concentrated under reduced pressure. Silica gel column chromatography of crude product using CHCl_3 as eluent led to diol **3** as a white crystalline solid, after recrystallization from hexane/acetone 9:1 (3.0 g, 82% yield). Mp 50.0–51.0; $[\alpha]_D^{25} = -6.2$ (*c* 2.9, CHCl_3); ^1H NMR (400 MHz, CDCl_3): δ 0.89 (t, *J* = 6.8 Hz, 3H), 1.23–1.29 (m, 14H), 1.41–1.53 (m, 2H), 1.77–2.12 (m, 2H), 3.45 (dd, *J* = 7.6, 10.9 Hz, 1H), 3.68 (dd, *J* = 2.9, 10.9 Hz, 1H), 3.71–3.77 (m, 1H); ^{13}C NMR (100 MHz, CDCl_3): δ 14.5, 23.0, 25.9, 29.7, 29.9 (2 \times C), 30.0, 32.2, 33.6, 67.2, 72.7. Anal. Calcd for $\text{C}_{11}\text{H}_{24}\text{O}_2$: C, 70.16; H, 12.85. Found: C, 70.37; H, 12.89.
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11. Monotosylate **6**: oil $[\alpha]_{\text{D}}^{25} = -9.2$ (*c* 2.3, CHCl₃); ¹H NMR (500 MHz, CDCl₃): δ 0.88 (t, *J* = 7.0 Hz, 3H), 1.10–1.34 (m, 14H), 1.35–1.50 (m, 2H), 2.46 (s, 3H), 3.80–3.86 (m, 1H), 3.88 (dd, *J* = 7.3, 9.8 Hz, 1H), 4.04 (dd, *J* = 2.4, 9.8 Hz, 1H), 7.36 (d, *J* = 8.0, 2H), 7.81 (d, *J* = 8.0, 2H); ¹³C NMR (125 MHz, CDCl₃): δ 14.3, 22.8, 25.4, 29.5, 29.7, 29.9, 32.1, 32.9, 69.7, 74.2, 128.2, 130.2, 133.8, 145.3. Anal. Calcd for C₁₈H₃₀O₄S: C, 63.13; H, 8.83; S, 9.36. Found: C, 63.38; H, 8.80; S, 9.40.
12. Our attempts to obtain cyanoalcohol (*R*)-(–)-**4** by the direct nucleophilic displacement of tosylate **6** with tetraethylammonium cyanide were unsuccessful.
13. $[\alpha]_{\text{D}}^{25} = -9.7$ (neat). The spectroscopic data were in full agreement with the values of the racemic mixture reported in the literature: Sato, K.; Aoki, M.; Ogawa, M.; Hashimoto, T.; Panyella, D.; Notori, R. *Bull. Chem. Soc. Jpn.* **1997**, *70*, 905–915.
14. A stirring solution of compound **5** (2.3 g, 13.7 mmol) in anhydrous THF (68 mL) was treated with Me₃SiCN (2.0 g, 20.5 mmol) and 1 M solution of TBAF in the same solvent (5.9 mL) at 50 °C. After 16 h (TLC; CHCl₃/CH₃OH = 95:5) the reaction was concentrated and the mixture, diluted with water (10 mL), was extracted with AcOEt (2 × 50 mL). The organic layers were washed with brine, dried (Na₂SO₄) and concentrated in vacuo. Silica gel column chromatography of crude product (1:20, Etp/Et₂O = 95:5) afforded the oily compound **4** (2.3 g, 89% yield). $[\alpha]_{\text{D}}^{25} = -4.3$, (*c* 3.0, CHCl₃); ¹H NMR (500 MHz, CDCl₃): δ 0.88 (t, *J* = 6.8 Hz, 3H), 1.20–1.38 (m, 14H), 1.52–1.68 (m, 2H), 2.48 (dd, *J* = 6.3, 16.6 Hz, 1H), 2.57 (dd, *J* = 4.8, 16.6 Hz, 1H), 3.80–4.00 (m, 1H); ¹³C NMR (100 MHz, CDCl₃): δ 13.9, 22.5, 25.3, 25.9, 26.0, 28.5, 29.2, 29.3, 31.7, 36.5, 67.7, 117.6. Anal. Calcd for C₁₂H₂₃NO: C, 73.04; H, 11.75; N, 7.10. Found: C, 72.79; H, 11.71; N, 7.13.
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16. Pure (*R*)-(–)-3-hydroxydodecanoic acid **1**: white crystals. Mp 57.5–58.0 °C; $[\alpha]_{\text{D}}^{25} = -17.8$ (*c* 1.2, CHCl₃) [lit.^{5a} $[\alpha]_{\text{D}}^{20} = -17.5$ (*c* 1, CHCl₃)]; ¹H NMR (500 MHz, CDCl₃): δ 0.88 (t, *J* = 6.8 Hz, 3H), 1.22–1.59 (m, 16H), 2.47 (dd, *J* = 9.3, 16.0 Hz, 1H), 2.57 (dd, *J* = 2.9, 16.6 Hz, 1H), 4.00–4.07 (m, 1H); ¹³C NMR (125 MHz, CDCl₃): δ 14.0, 22.6, 25.3, 29.2, 29.4, 31.7, 36.4, 41.0, 67.9, 177.5. Anal. Calcd for C₁₂H₂₄O₃: C, 66.63; H, 11.18. Found: C, 66.48; H, 11.20.